PS045C, COMPONENT STANDARD FOR FINGER-JOINT WOOD

General
This standard specifies the Coulisse requirements for wood components (slats, head-rails, bottom-rails, valances, etc.). These components have been composed of wood segments that have been joined with a finger-joint (F/J) construction in order to make a full length of the component. This standard is an addition to drawings, system standards, material standards and describes specific requirements for the described product that cannot be captured within the scope of standards of similar products.

Specifications
- The ends of the components will be disregarded for visual evaluation up to approximately 1 cm from both ends. Minimum evaluation length = net ordered component length.

- Finger-joints must not be visible on surface and edges after finishing. A visible finger-joint is classified as a defect.
- There are two types of visible finger-joints. Some visible finger-joints can be accepted within a certain quantity. Other visible finger-joints are not acceptable. There are also defects not related to finger-joints, which are not acceptable. Per packaging quantity the following number of finger-joint may be visible. More than one visible finger-joint per component is reject.

<table>
<thead>
<tr>
<th>Component</th>
<th>Maximum visible finger-joints per package</th>
<th>Package quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Slat</td>
<td>5</td>
<td>100</td>
</tr>
<tr>
<td>Headrail</td>
<td>1</td>
<td>5</td>
</tr>
<tr>
<td>Valance</td>
<td>2</td>
<td>24</td>
</tr>
<tr>
<td>Bottomrail</td>
<td>2</td>
<td>24</td>
</tr>
</tbody>
</table>

Table 1

- Difference in wood-grain. See table 1.
- Slightly visible contour of joint. See table 1.

- Small holes at end of the "fingers". See table 1.

- Height difference between segments. Reject.
- Visible joints due to colour difference of wood of finished product. Reject.

- Visible finger-joints on the sides of components. Reject.
The following defects are not related to finger-joints and are not acceptable at all times with finished goods:

- Chipped finish
- Scratches in wood or finish
- Handling or packaging damage
- Colour stains in finish
- Bubbles or dust in finish
- Hole in surface or edge
- Damaged edges
- Square edges, unless specified on drawing;

![Diagram showing square and rounded edges]

**Note:**
These specifications are supported by approved samples.

**Source:**
- Coulisse requirements.
- Supplier information.

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**Note:**
Even though a lot of these requirements are based on other standards, these standards are not always found applicable by Coulisse B.V. It is therefore possible that some descriptions above are more demanding than the standards provide for. In such cases the Coulisse B.V. requirements always have priority over other standards. Illustrations are an exaggerated representation of actual occurrences.